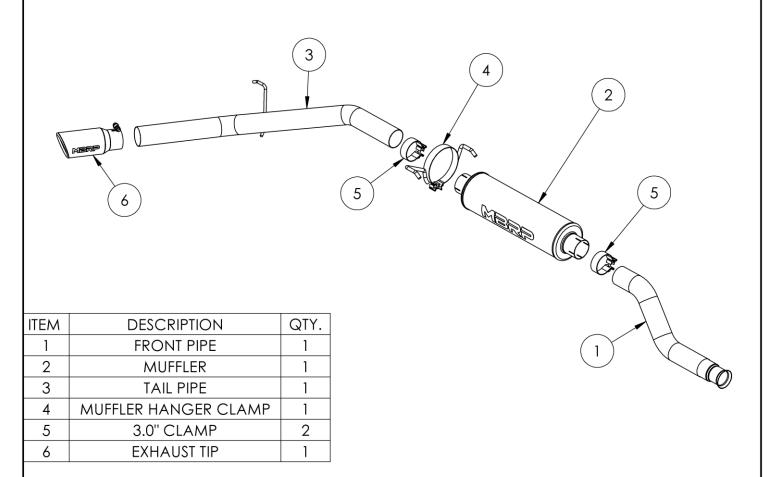
2000-2006 TOYOTA TUNDRA, 4.7L, RESONATOR BACK, 3" SINGLE SIDE





## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Figure 1





Figure 2



Figure 3



Figure 4

## MBRF

## **Removal of Stock System:**

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Remove the V-band clamp from the resonator pipe. Refer to Figure 1.

3. Remove the factory exhaust from all three hangers and from the vehicle. Depending on the lift used to raise the vehicle, you may need to cut the tail pipe off of the muffler to remove the factory system. Refer to Figure 2.

## **Installation of MBRP Performance Exhaust:**

1. Insert the **Front Pipe** onto the factory resonator pipe. Loosely install the factory V-band clamp.

Refer to Figure 3.

2. Place a **3"** Clamp over the Front Pipe outlet. Slip the Muffler inlet onto the rear of the **Front Pipe**.

Refer to Figure 4.

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Figure 5



3. Install the **Muffler Hanger Clamp** over the **Muffler** and into the factory rubber insulators. Place a **3" Clamp** over the **Muffler** outlet. **Refer to Figure 5.** 



Figure 6

4. Insert the **Tail Pipe** over the rear axle and into the **Muffler** outlet. **Refer to Figure 6.** 

5. Install the **Tail Pipe** hanger into the factory rubber insulator. **Refer to Figure 7.** 



Figure 7

6. Install the **Exhaust Tip** onto the **Tail Pipe**. **Refer to Figure 7.** 

7. Align the exhaust as required. Do not over tighten the **Muffler Hanger Clamp**; it only needs to be tight enough to prevent it from rattling.



Figure 8

8. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30- 60 miles (50-100 km) of driving.

**Congratulations!** You are ready to begin enjoying the improved performance and driving experience of your **MBRP** Performance Exhaust system. We hope you enjoy your purchase!

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