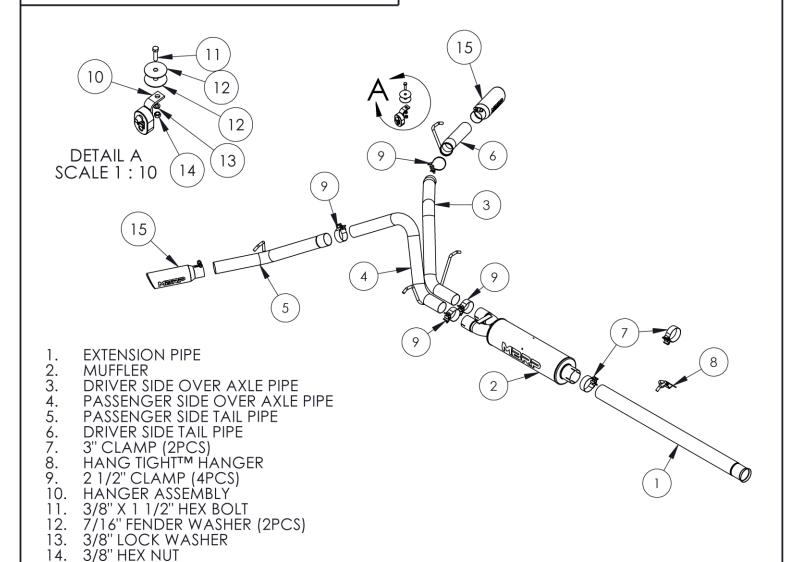
\$5056 2009-2013 CHEV/GMC 1500, 4.8L/5.3L/6.0L V8, RC / EC (EXCLUDING 8' BOX) / CC, 3" CAT BACK, 2.5" DUAL SPLIT SIDE





PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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15. EXHAUST TIP (2PCS)

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Figure 1



Figure 2



Figure 3



Figure 4

Removal of Stock System

- 1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.
- 2. Remove the clamp after the catalytic converter and save the clamp for the installation. **Refer to Figure 1**.
- 3. The tail pipe can be cut to clear the rear axle. **Refer to Figure 2**.
- 4. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. **Refer to Figure 3**.

Installation of MBRP Performance Exhaust

1. Install the **Extension Pipe** to the existing flange using the clamp removed earlier. Leave the hardware loose enough for some adjustment. **Refer to Figure 4**. The **Extension Pipe** will not need cutting for the Crew Cab short bed or the Extended Cab long bed. Refer to **Figure 5** for cut lengths. (**Installation tip:** Temporarily hang the **Muffler** and the **Over Axle Tail Pipe** in place and measure to the back of the Catalytic Converter to verify the length required).

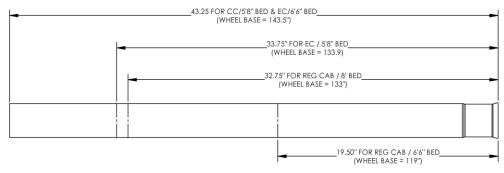
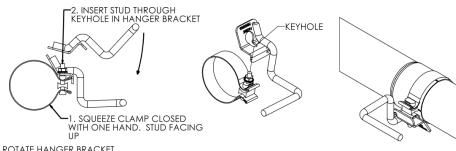


Figure 5

2. Install the **Hang TightTM Hanger** onto a **3.0" Band Clamp** using the procedure shown below. (Hang TightTM Hanger not exactly as shown).



3. ROTATE HANGER BRACKET TO SEAT THREADED STUD IN SLOT. BE SURE THE NUT IS ABOVE THE BRACKET

AS INSTALLED ON VEHICLE

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MBRF



Figure 6

3. Slide the $Hang\ Tight^{TM}\ Hanger\ Clamp\ Assembly$ onto the rear of the ExtensionPipe and attach to the existing rubber insulator. Refer to Figure 6. Note: an additional **3" Clamp** will be required on some models.



Figure 7

4. Install Muffler onto the Extension Pipe using the Hang Tight™ Hanger Clamp Assembly or a 3" Clamp if the existing rubber isolator does not align with the end of the extension pipe.

Refer to Figure 7.



5. Slide a 2 ½" Clamp onto the Passenger Side Over Axle Pipe and slide onto the passenger side of the Muffler. Attach the hanger to the factory rubber insulator. Refer to Figure 8.



Figure 8

6. Slide a 2 ½" Clamp onto the Driver Side Over Axle Pipe and slide onto the driver side of the **Muffler**. Attach the hanger to the factory rubber insulator.



Figure 9

7. Slide the **Passenger Side Tail Pipe** hanger into the rearmost rubber insulator and reattach the frame. Slide a 2½" Clamp onto the Driver Side Tail Pipe then attach to the Driver Side Over Axle Pipe. Refer to Figure 9.



8. Slide a 2 ½" Clamp onto the Driver Side Tail Pipe then attach to the Driver Side Over Axle Pipe. Using fasteners provided attach the Hanger Assembly to the bottom of the frame. Refer to Figure 10.



Figure 10

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Figure 11

- 9. Install and adjust the **Exhaust Tips** to suit. Using a 17mm wrench tighten the lock bolt located on the **Exhaust Tips**. **Refer to Figure 11**.
- 10. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** performance exhaust system. We know you will enjoy your purchase.

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