

# MBRP®

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## MBRP Muffler Installation Instructions

127T209

2014-2018

Ski-Doo XS/XM 900 ACE

**Note:** Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

1. Remove the two springs attaching the muffler to exhaust front pipe (set springs safely aside so they can be reused).
2. Remove the two springs on the (upper) front side and (lower) back side of the muffler. They will be reused.
3. Remove the stock muffler from the belly pan. Ensure that the gasket at the muffler inlet remains on the exhaust pipe outlet.
4. Remove the rubber foot pads from the stock muffler and transfer them onto the MBRP muffler.
5. Install the MBRP muffler in the same location as the original muffler, inserting the support bracket into the stock rubber mount.
6. Reattach the previously removed springs to the new spring tabs.
7. Replace the engine cover.

**NOTE:** To avoid exhaust leaks use a high heat silicone to seal all connections between the expansion chambers and the muffler. Monitor the exhaust for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

**CAUTION:** **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Ltd. warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Ltd. sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Ltd. quality engineer.

